

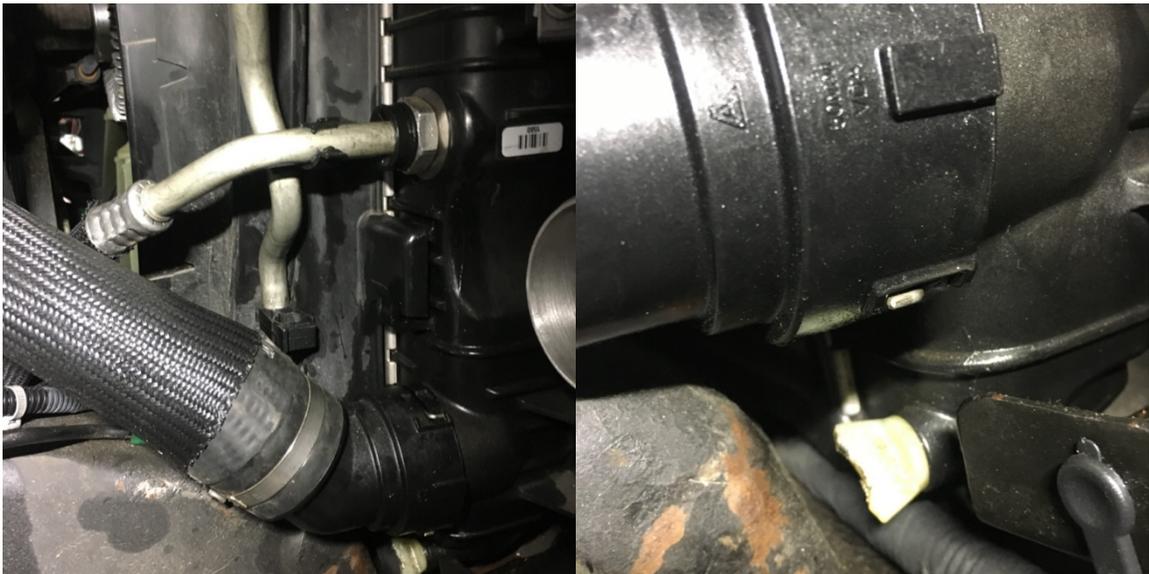


2017-2019 L5P Duramax Upper Coolant Pipe

Covers installation of PN: WCF100742



1. Allow the engine to cool off before performing any of the steps listed below. Cooling off overnight is recommended.
2. Remove the cooling system cap slowly to relieve any residual pressure in the cooling system.
3. Drain about a gallon of coolant into a clean container from the drain on the passenger side lower corner of the radiator as seen in the picture.



4. Release the tension on the clamp for the upper radiator hose at the radiator and remove the hose from the radiator.



5. Repeat this process at the thermostat housing and remove the hose from the truck.



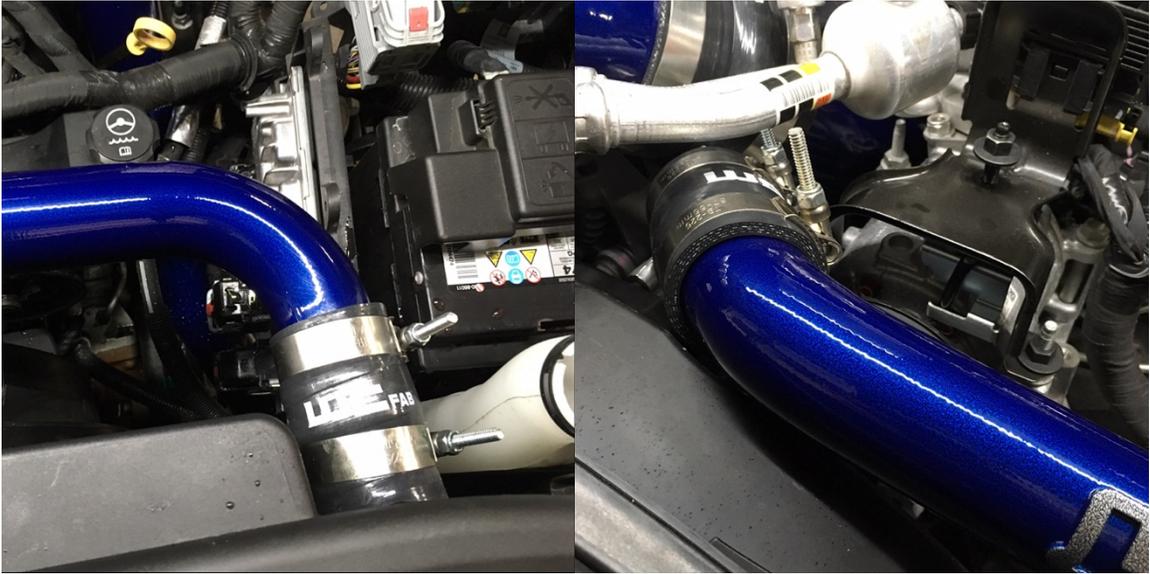
6. Install the boots and loosely install the clamps at both the radiator and the thermostat housing.



7. Install the pipe into the boots at both ends. You can now align the boots and clamps for proper logo placement and clamp orientation. (Be sure to allow proper clearance for tightening)



8. Tighten the clamps, refill the cooling system and start the truck allowing it to get up to normal operating temperature.



9. Check for leaks before driving and tighten t-bolt clamps if needed.

10. It is suggested to check the coolant level and the clamps after the first few heat cycles to ensure leak free operation.



Any Questions, Comments, or Feedback?

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