



2019-2024 6.7L CUMMINS 4\"

Covers installation of PN: WCF100315

1. Check for any damaged/missing parts and make sure you have everything needed for installation before proceeding.
2. Disconnect both negative battery terminals.



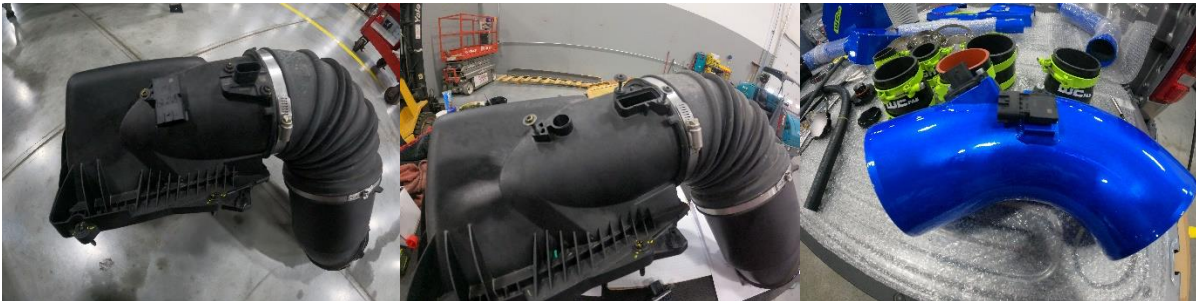
3. Remove factory airbox & tube from truck. There will be one clamp at turbo inlet and one clamp at airbox. Next, remove the air duct from cowl before removing lower box. Once these are all taken off, pull straight up on the box to remove it.



4. Install supplied boot on turbo and tighten clamp at turbo inlet.



5. Remove sensors from original airbox lid and install them into new intake pipe.



6. Bend grid heater power cable 90 degrees at relay/module.



7. Remove air box lid and install rubber insulator onto box & lid, then trim as shown in pics below to desired length.



- Transfer air duct and rubber isolators from old box to new box (top right picture) and Install into place on side bracket and bottom of box. Check clearance with high-pressure ac line and transmission lines on the front corner of the box near fender. Once fitment is verified, install the ram air duct (shown out of truck for visual).

Note: If needed a gentle push will get some added clearance to the box. Most will not need this adjusted.



- Install air filter onto tube & slide tube into boot at turbo inlet & tighten clamps. Clamp should be just past the bead roll and tightened by hand until boot indents. Make sure filter is also seated just past end of pipe and no further. If filter is pushed too far on to pipe, it will limit air flow.



10. Reconnect sensors on intake pipe and install airbox lid with 4 supplied button head screws.



11. Reconnect the batteries, start engine, check for leaks and test drive to verify proper operation.



Any Questions, Comments, or Feedback?

Reach us by Email- Sales@wcfab.com

Or the shop phone- 630-277-8239

Thank you for purchasing from Wehrli Custom Fabrication!