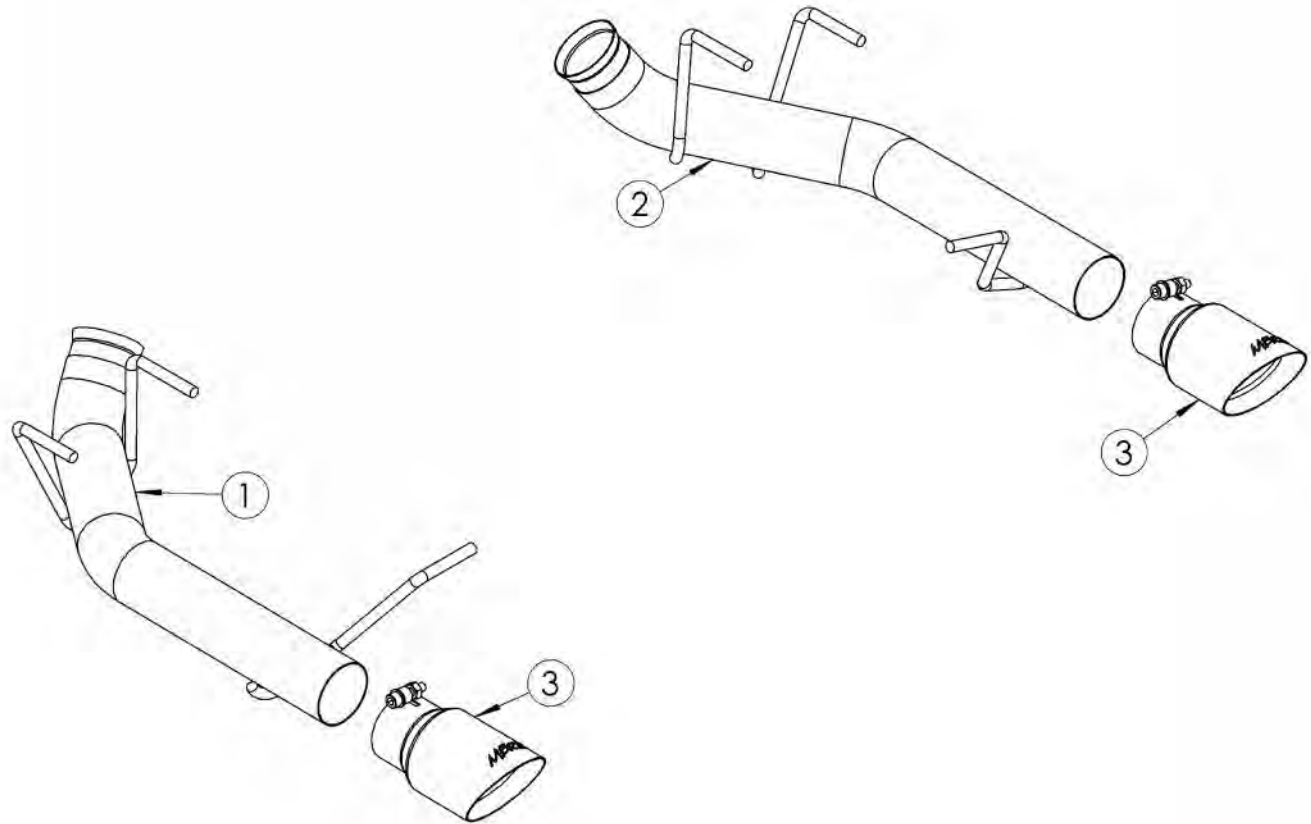


S7203

2011-2014 MUSTANG GT 5.0L, DUAL 3"
AXLE BACK MUFFLER DELETE

MBRP
INC.
PERFORMANCE EXHAUST



1. DRIVER-SIDE MUFFLER DELETE PIPE
2. PASSENGER-SIDE MUFFLER DELETE PIPE
3. EXHAUST TIP (2 PCS)

PLEASE READ BEFORE STARTING INSTALLATION

While MBRP Inc. has made every effort to ensure that all components of this system are of superior quality and properly packaged, it is the installer's responsibility to ensure the following before removal of the factory exhaust:

- that ALL components shown above are present.
- that ALL mating components fit together.
- that there are no damaged components.
- that the system you have purchased is appropriate for your vehicle year, model and configuration.
- that the system will not interfere with any modifications previously installed or planned.
- that you have read and understand these instructions.

If you have any questions or are uncertain about any aspect of the installation of this system to your vehicle please contact your dealer before commencing installation.

Removal of Stock Mufflers



Figure 1



Figure 2



Figure 3



Figure 4



Figure 5



Figure 6

1. Loosen the OEM band clamp at the muffler inlet joint on both mufflers.

Refer to Figure 1.

2. Loosen the OEM band clamps at the inlets of the over axle pipes.

Refer to Figure 2.

3. Remove the two bolts connecting the cross brace to the frame and lower the cross brace to make room for the muffler to slide forward.

Refer to figure 3.

4. Remove the rear muffler hanger from the rubber isolator. Lift up the front pipes and slide the muffler toward the front of the car to remove from the front hangers. Repeat for the other side.

Refer to Figure 4.

Installation of MBRP Inc. Performance Exhaust:

1. Remove the OEM band clamp from the OEM Muffler assemblies by cutting the retaining bracket. Slide the OEM clamps onto the **Muffler Delete Pipes**.

Refer to Figure 5.

2. Install the **Driver-Side Muffler Delete** by aligning the 2 front hangers with the rubber mount on the car. Insert the hangers by sliding the **Driver-Side Muffler Delete Pipe** toward the rear of the car. Lift the rear of the delete pipes and install the rear rubber isolator.

Refer to Figure 6.

3. Position the over axle pipe into the **Muffler Delete Pipe** and secure with the OEM band clamp. Ensure the connections are fully seated before tightening the clamps.

4. Repeat for Passenger-side.

5. Re-install the cross-brace and tighten the OEM band clamps at the inlets of the over axle pipes.

6. Install the supplied **Tips** and align the system making sure that there is adequate clearance between all hoses and underbody components and the fascia. Adjust as necessary.

Congratulations! You are ready to begin experiencing the improved power, sound and driving excitement of your MBRP Inc. performance exhaust system. We know you will enjoy your purchase.

